	Tesla, In Service Bull	etin	Install Missing Front and Mid Aero Shield Panels				
SB-20-12-001			raileis				
January 27, 2020							
Classification			Section/Group	Mobile Service			
Campaign Bulletin		1	2 - Exterior Fittings	Cannot Perform			
Model Year	r Model	(Country/Region	Version			
2019 - 2020	Model 3	(China	Giga Shanghai			
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.							

Campaign Bulletin: This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN list.

Condition

On some Model 3 vehicles built at Giga Shanghai, the front and/or mid aero shield panels might be missing.

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, install new front and/or mid aero shield panel(s).

Correction Description		Correction	Time
SB-20-12-001 Not Applicable		S012012001	0.00
Inspect Front And Mid Aero Shield Panels; Bot	h Panels Present	S022012001	0.05
Inspect Front And Mid Aero Shield Panels; Fro	nt Panel Missing, Install Fron	t Panel S032012001	0.15
Inspect Front And Mid Aero Shield Panels; Mid	Panel Missing, Install Mid Pa	anel S042012001	0.20
Inspect Front And Mid Aero Shield Panels; Inst	all Front And Mid Panels	S052012001	0.35

_	Part Number	Description	Quantity		
Parts (if required)		Front aero shield panel:			
	1104312-00-B	M3 FRONT AERO, LWRT	1		
	1484170-00-A	SEMS,[FL],HX,M6x18,[88],G1009[B],MAT,ADH	9		
	1006538-00-A	NUT HF M6-1.00X18 (ZnAI)	2		
		Mid aero shield panel:			
	1104313-00-B	M3 MID AERO, LWRT	1		
	1083017-00-A	BOLT&WSHR,HX,M6x18,STL[88],ZNNI[BLK],MAT	13		
	These part numbers were current at the time of publication. Use the revisions listed or later, unless				

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otherwise specified in the Parts Catalog.

Procedure

Inspect for the presence of the front and mid aero shield panels:

- If both panels are present (Figures 1 and 2), discontinue this procedure.
- If the front aero shield panel is missing (Figure 3), install a new front aero shield panel (refer to Service Manual procedure 12030102).
- If the mid aero shield panel is missing (Figure 4), install a new mid aero shield panel (refer to Service Manual procedure 12030502).



√ Figure 1 – Front aero shield panel present

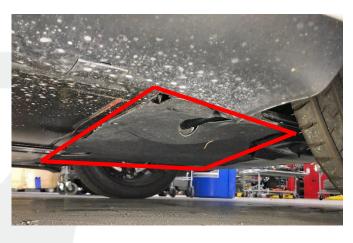


Figure 2 – Mid aero shield panel present



Figure 3 – Front aero shield panel missing



Figure 4 - Mid aero shield panel missing